

Outlet Volute Optimization of the Dragon Heart, a Total Artificial Heart for Pediatric Patients

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and Health Systems

DISCLOSURE

USPTO Patent Issued and Patent Pending; No Other Disclosures

Motivation and Clinical Significance

- ~15 million children die or are disabled by cardiac disease
- ~40,000 born with Congenital Heart Disease
- ~14,000 with Heart Failure (HF)
- HF Treatment:
 - Drug therapies to treat symptoms
 - Gold standard for end-stage HF is Heart Transplantation
 - Pediatric has the highest waitlist mortality (13-17%)
 - Limited donor organ availability
 - Donor-Recipient Size Matching
 - Limited Bridge-to-Transplant Therapies
 - Mechanical Circulatory Support (MCS)



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[1-18,25]

Existing Technology

The use of MCS in children has increased from 63% to 73%

VADS

Bi-VADS

TAH



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[6, 13-18, 24, 26-29]

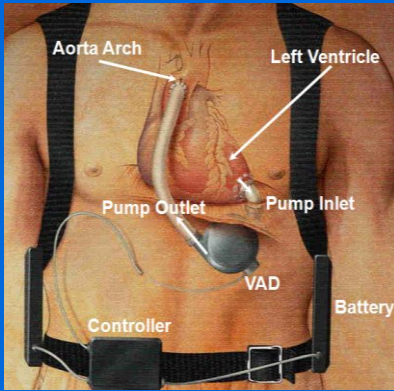
Existing Technology

The use of MCS in children has increased from 63% to 73%

Ventricular Assist Device

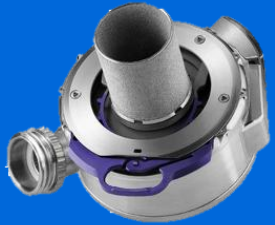
VADs

- Supports 1 ventricle



Bi-VADs

TAH



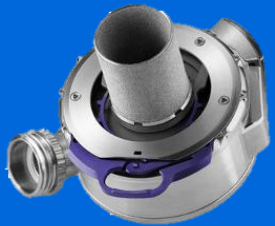
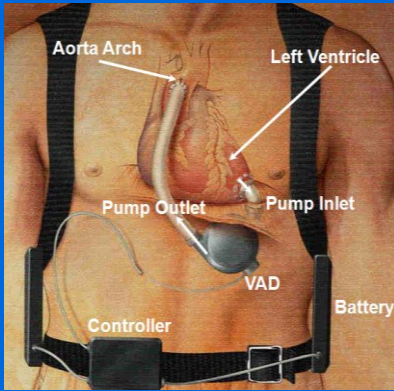
Existing Technology

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Ventricular Assist Device

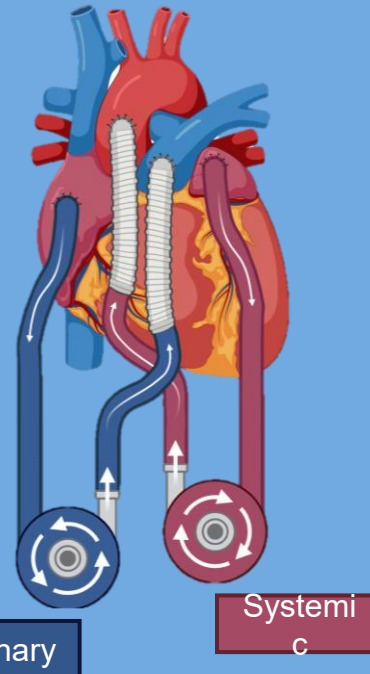
VADs

- Supports 1 ventricle



Bi-VADs

- Support both ventricles



TAH



Existing Technology

The use of MCS in children has increased from 63% to 73%

Ventricular Assist Device

VADs

- Supports 1 ventricle



Bi-VADs

- Support both ventricles



Total Artificial Heart

TAH

- Support whole circulatory system

- Pediatric MCS development lags far behind adult devices
 - Need Total Artificial Heart (TAH) designed for children
 - Span the pediatric age range
 - Safe and effective Mechanical Circulatory Support (MCS)



- Only 1 Approved for Peds
 - Children > 11 y/o



To address the unmet clinical need: We are developing the *Drexel Dragon Heart (DH)*, a novel hybrid, continuous-flow, magnetically levitated TAH for pediatric patients



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To address the unmet clinical need: We are developing the ***Drexel Dragon Heart (DH)***, a novel hybrid, continuous-flow, magnetically levitated TAH for pediatric patients



Axial Impeller

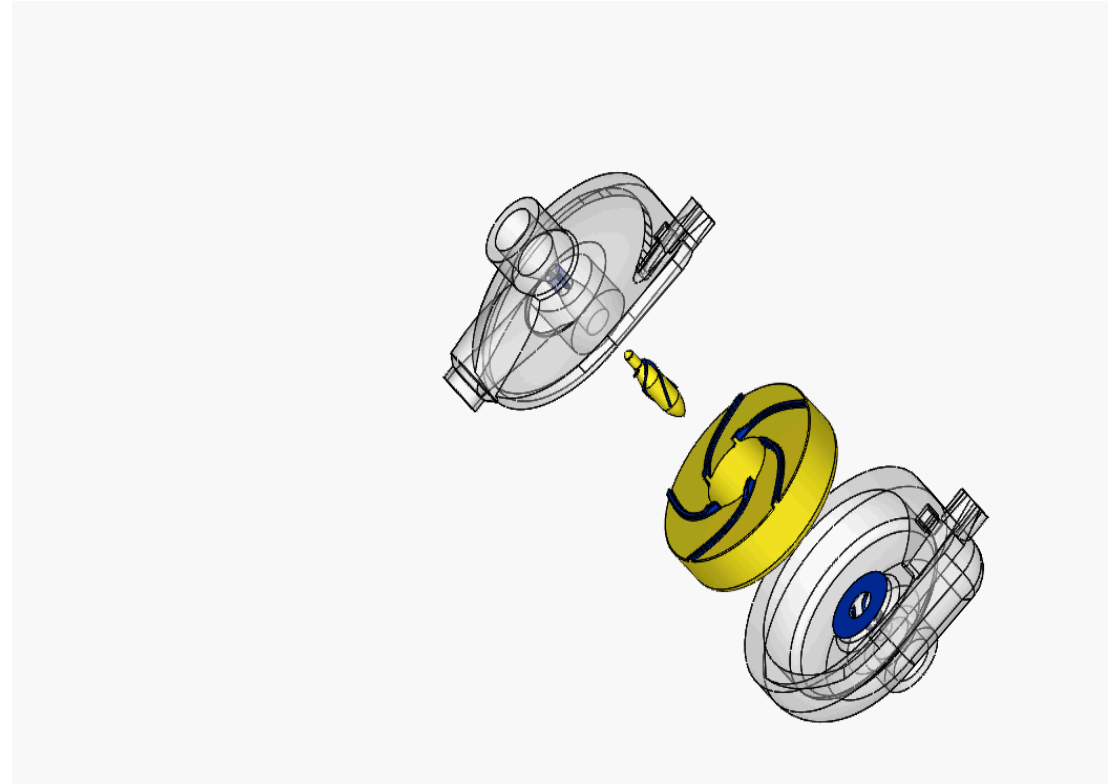
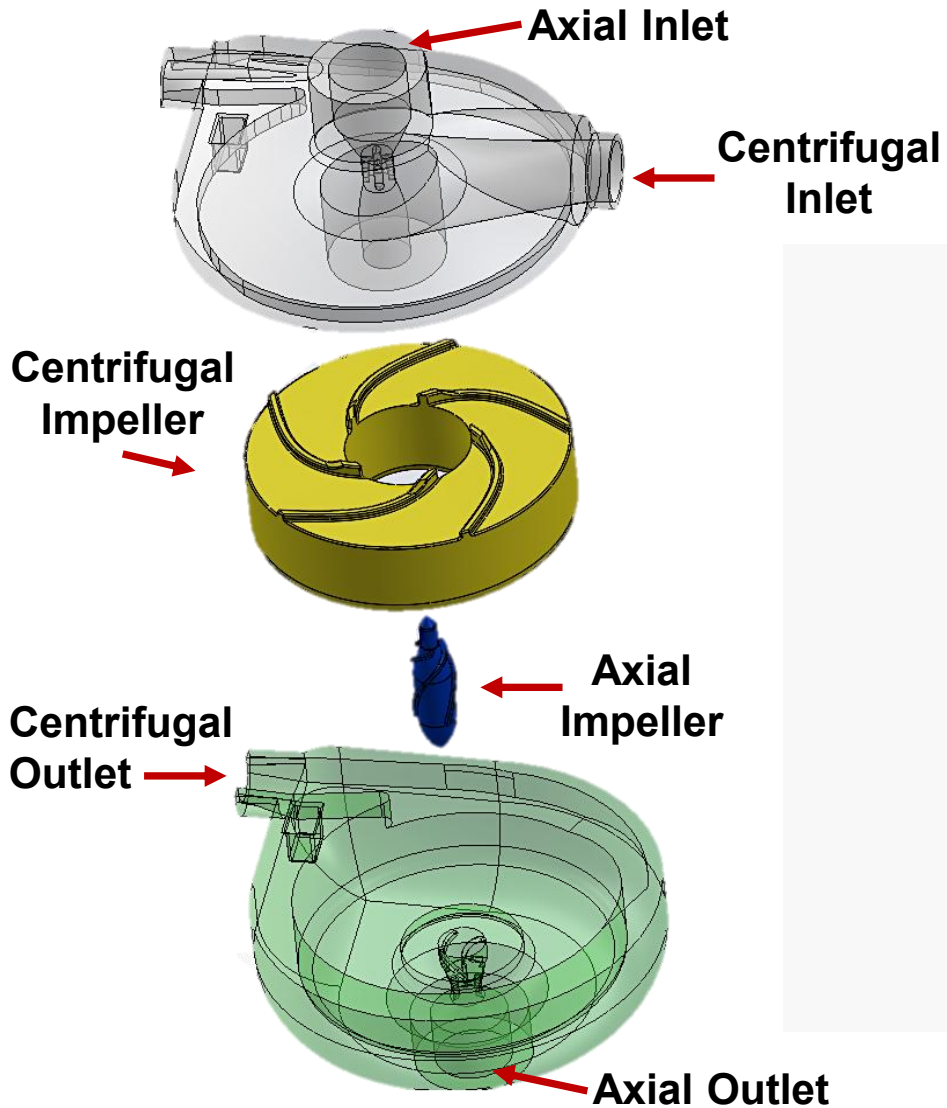


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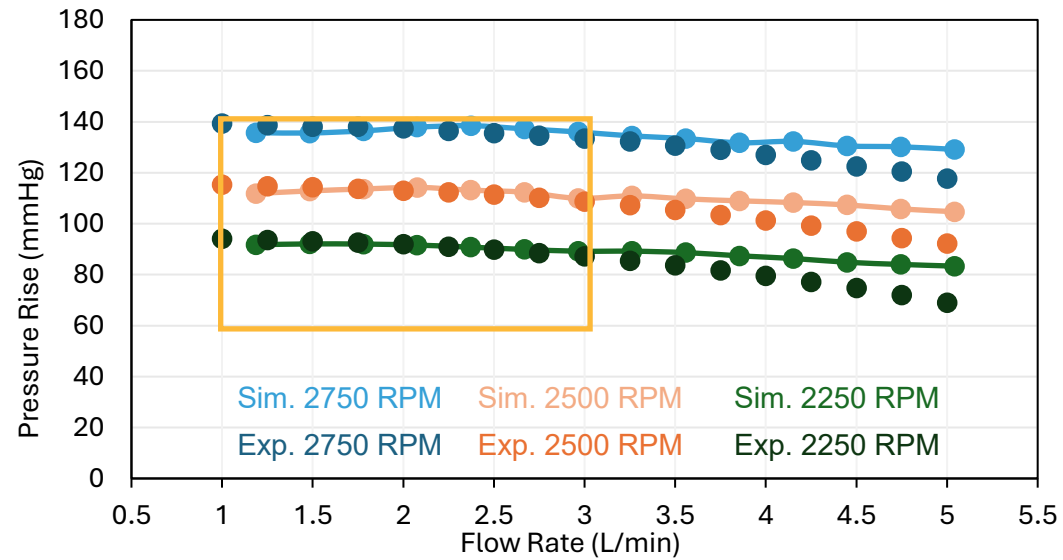
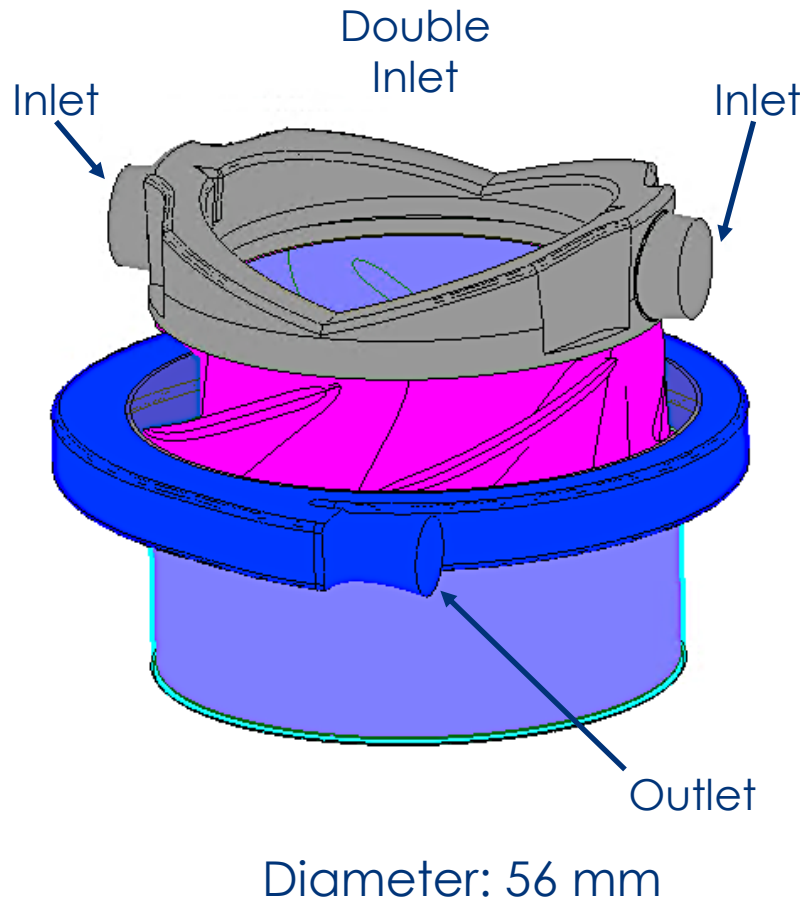
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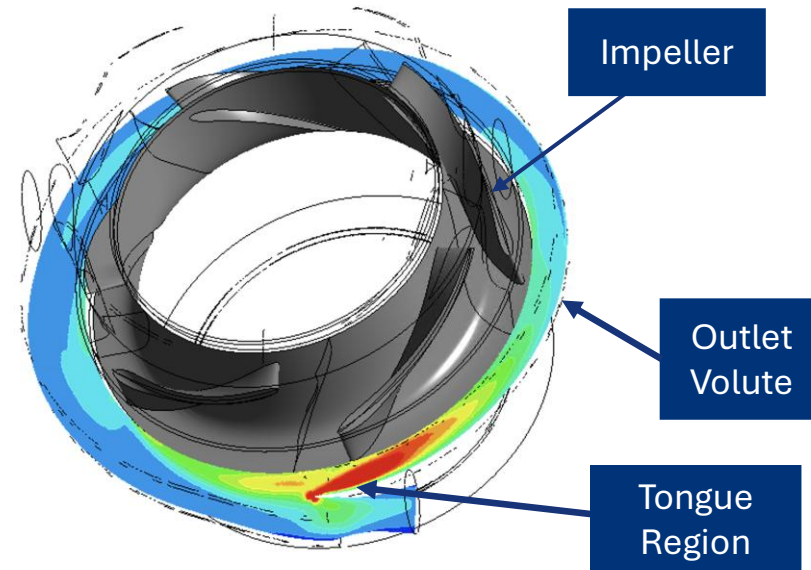
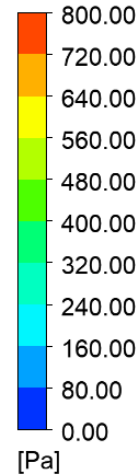
The DH's Innovation



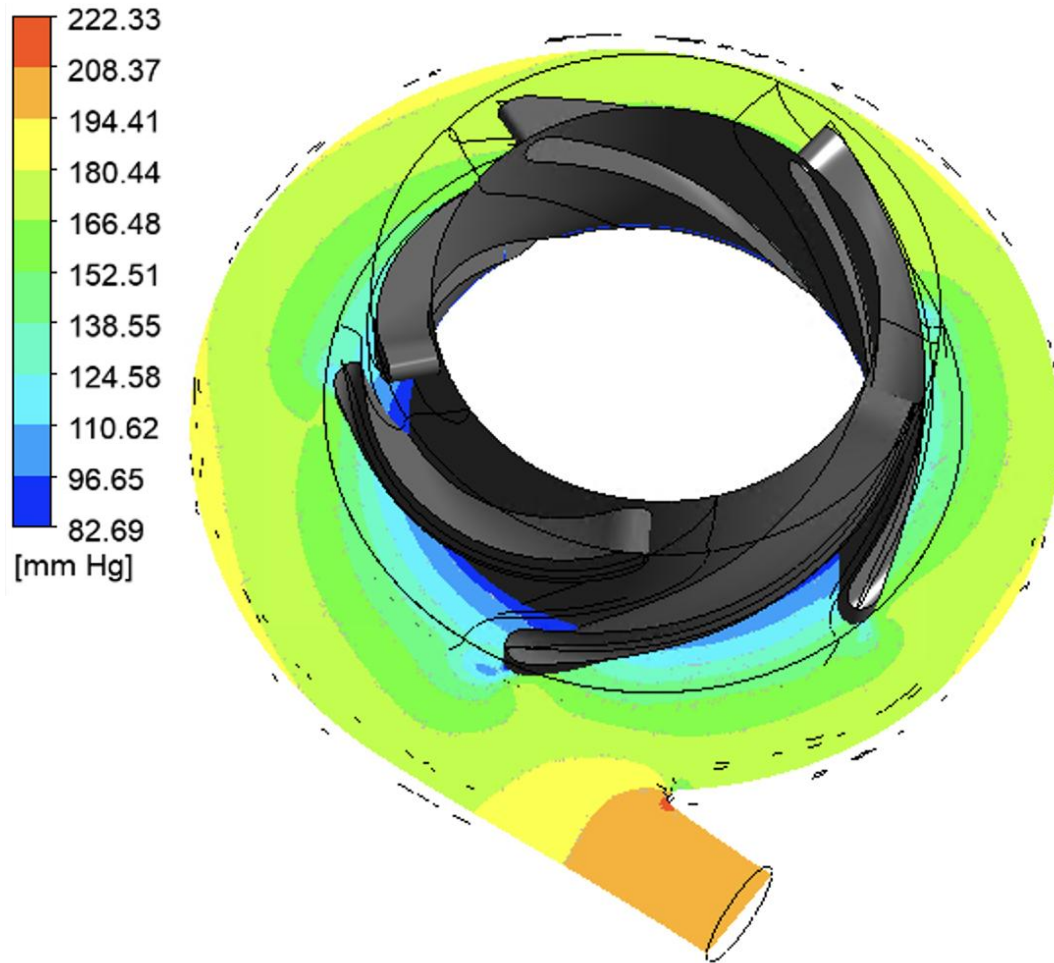
Previous Work: DH7



Fluid Stress



Outlet Volumes of Blood Pumps



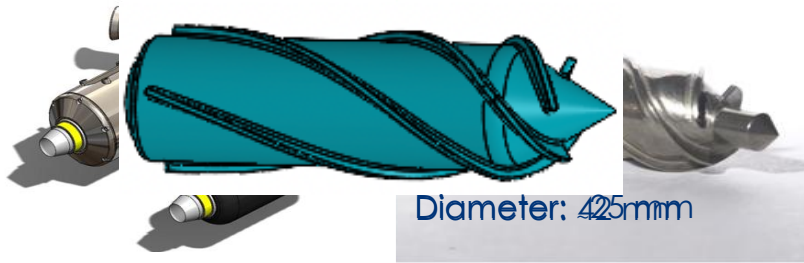
Outlet Volute Effect:

- 1 Flow Stagnation
- 2 Pressure Generation
- 3 Fluid Stress



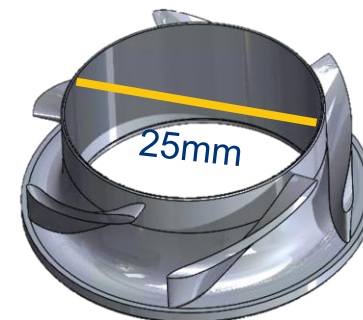
DH7 to DH8: Size Reduction

New Axial Impeller:

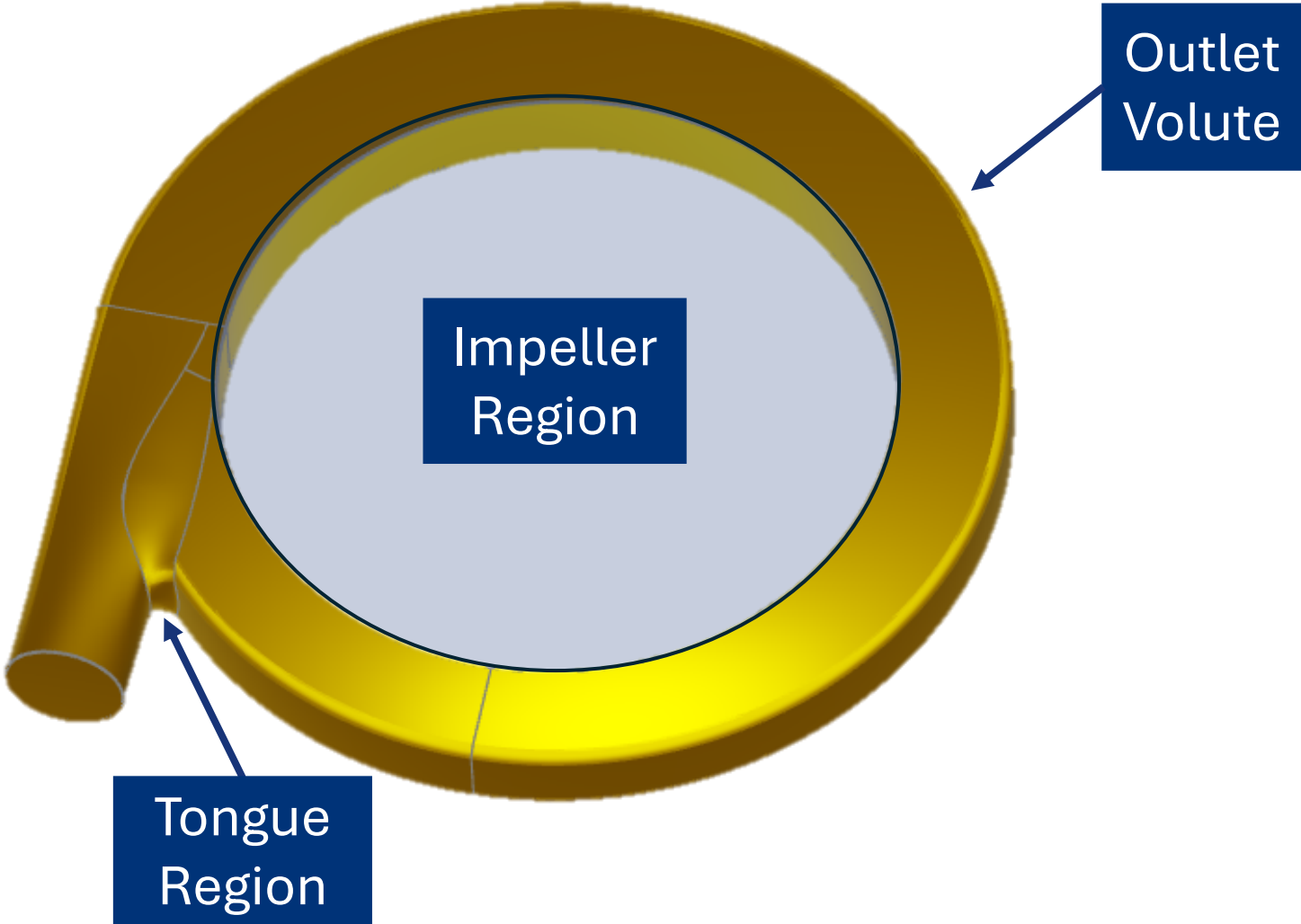


New DH8 Impeller:

~40% size Reduction

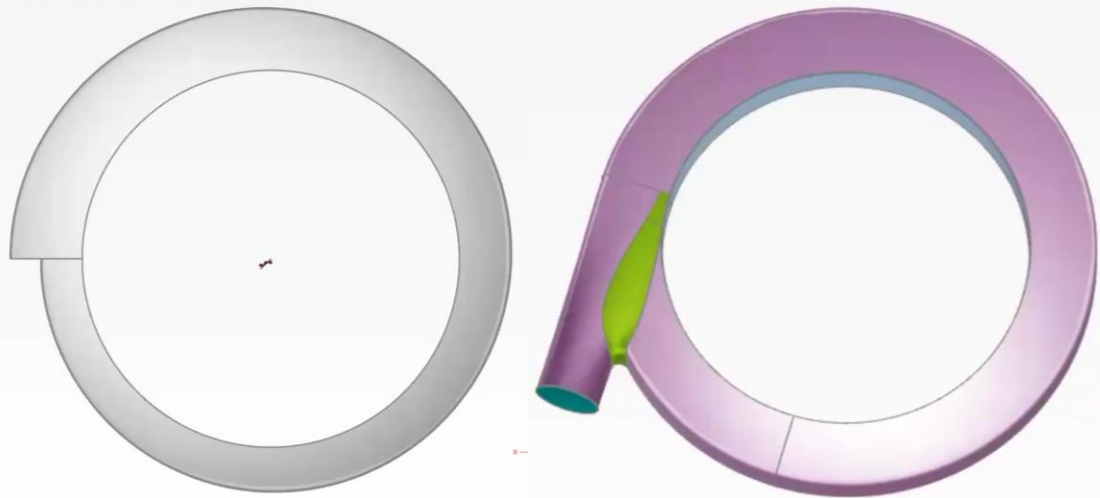


New Base Volute

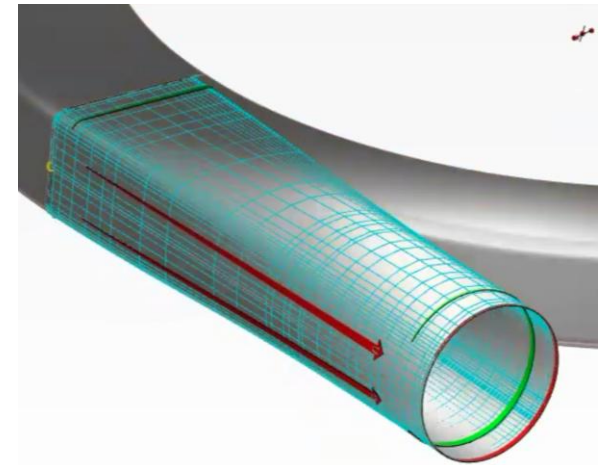


Design Variables

Start Width: 0.35-0.55



Tangent Factor: 0.8-1.5



End Width: 0.5-1



Design Variables

Volute Offset Trim: 0.5-1.5



Diffuser Offset Trim: 0.5-1.5

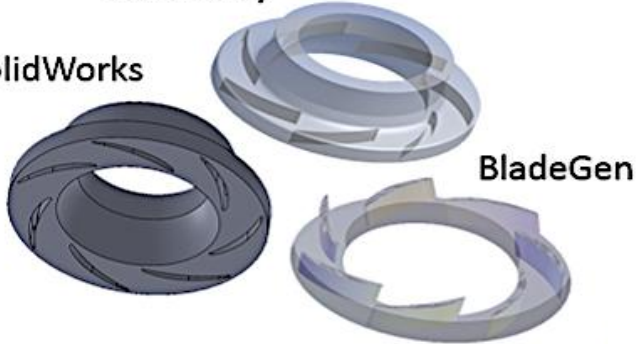


Typical Ansys Process

1. Design

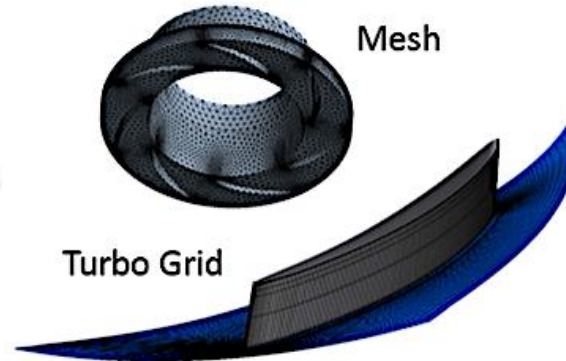
Geometry

SolidWorks



2. Mesh

Mesh



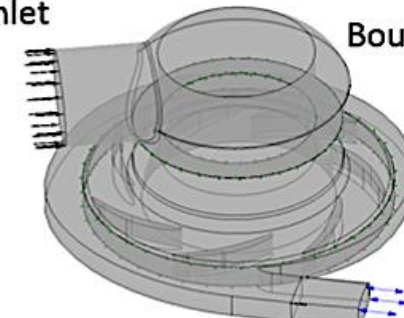
3. CFX Pre

Inlet

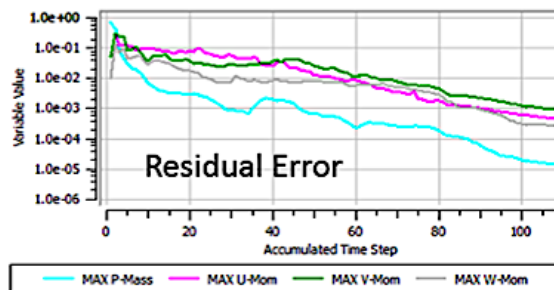
Boundaries

Interfaces

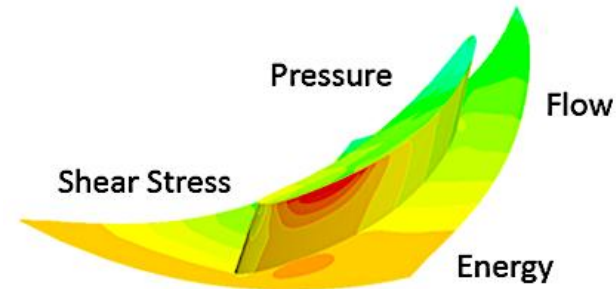
Outlet



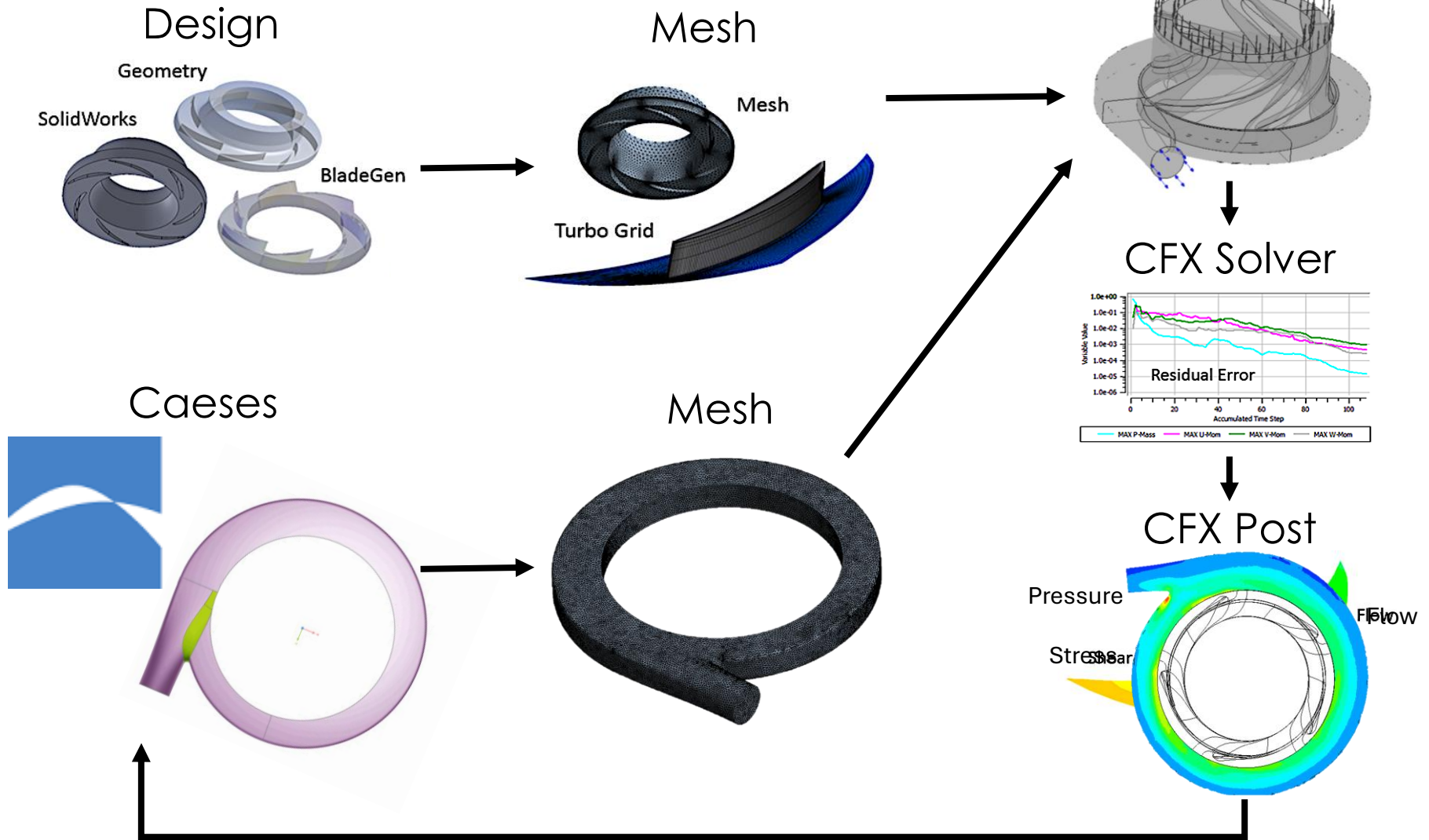
4. CFX Solver



5. CFX Post



Caeses-Ansys Connection



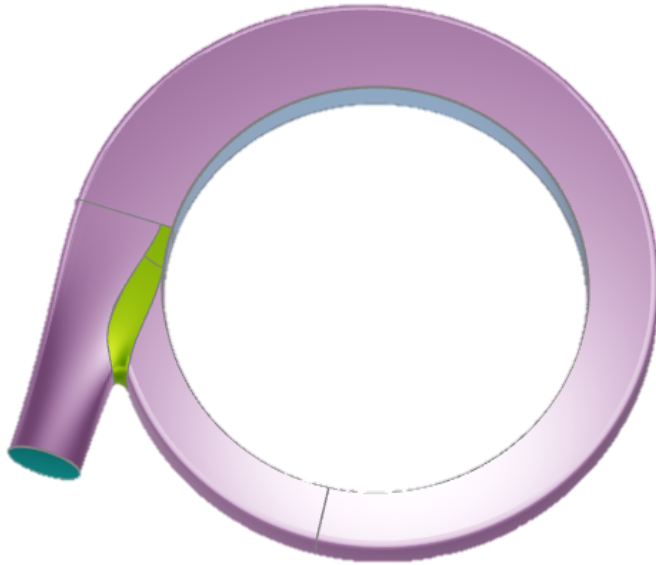
Optimization Results

| | startWidth | endWidth | tangentFactor | voluteTrimOffset | trimOffsetDiffuser | $f(x)$ eval_PressureRise |
|---------------------|------------|----------|---------------|------------------|--------------------|--------------------------|
| Working1_27_des0000 | 0.45 | 0.75 | 1.15 | 1 | 1 | 24675 |
| Working1_27_des0001 | 0.5 | 0.625 | 1.325 | 0.75 | 1.25 | 24599.9 |
| Working1_27_des0002 | 0.4 | 0.875 | 0.975 | 1.25 | 0.75 | 25103 |
| Working1_27_des0003 | 0.425 | 0.6875 | 1.2375 | 0.625 | 1.375 | 24882.7 |
| Working1_27_des0004 | 0.525 | 0.9375 | 0.8875 | 1.125 | 0.875 | 23927.4 |
| Working1_27_des0005 | 0.475 | 0.5625 | 1.0625 | 0.875 | 0.625 | 24851.9 |
| Working1_27_des0006 | 0.375 | 0.8125 | 1.4125 | 1.375 | 1.125 | 25466.2 |
| Working1_27_des0007 | 0.3875 | 0.65625 | 1.01875 | 1.1875 | 1.0625 | 25129.5 |
| Working1_27_des0008 | 0.4875 | 0.90625 | 1.36875 | 0.6875 | 0.5625 | 24253.4 |
| Working1_27_des0009 | 0.5375 | 0.53125 | 1.19375 | 1.4375 | 0.8125 | 23833.4 |
| Working1_27_des0010 | 0.4375 | 0.78125 | 0.84375 | 0.9375 | 1.3125 | 25099.8 |
| Working1_27_des0011 | 0.4125 | 0.59375 | 1.45625 | 1.0625 | 0.9375 | 25367.3 |
| Working1_27_des0012 | 0.5125 | 0.84375 | 1.10625 | 0.5625 | 1.4375 | 24191.8 |
| Working1_27_des0013 | 0.4625 | 0.71875 | 0.93125 | 1.3125 | 1.1875 | 24519.8 |
| Working1_27_des0014 | 0.3625 | 0.96875 | 1.28125 | 0.8125 | 0.6875 | 24993.3 |
| Working1_27_des0015 | 0.36875 | 0.734375 | 1.390625 | 0.90625 | 0.78125 | 25544 |
| Working1_27_des0016 | 0.46875 | 0.984375 | 1.040625 | 1.40625 | 1.28125 | 24250.9 |
| Working1_27_des0017 | 0.51875 | 0.609375 | 0.865625 | 0.65625 | 1.03125 | 24065.5 |
| Working1_27_des0018 | 0.41875 | 0.859375 | 1.215625 | 1.15625 | 0.53125 | 24917.1 |
| Working1_27_des0019 | 0.44375 | 0.546875 | 1.128125 | 0.78125 | 1.15625 | 25000.9 |

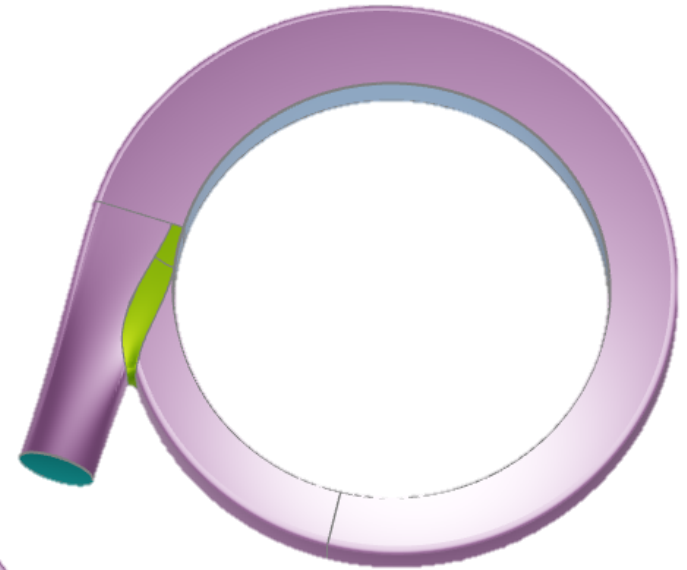


Top Performing Models

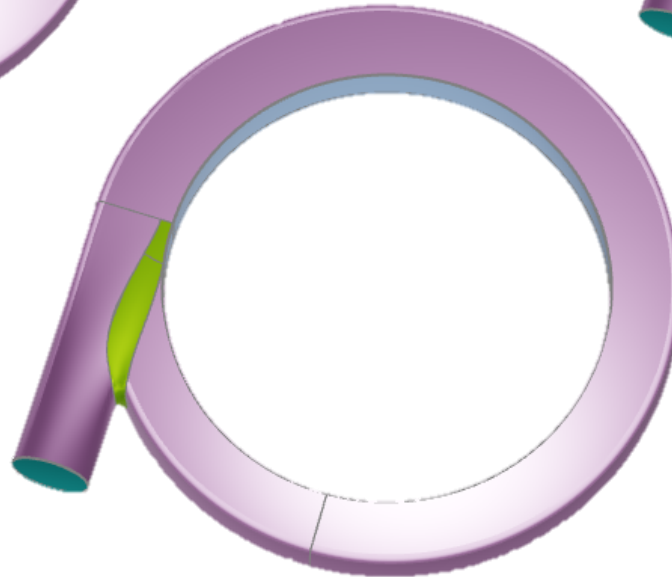
Model 6



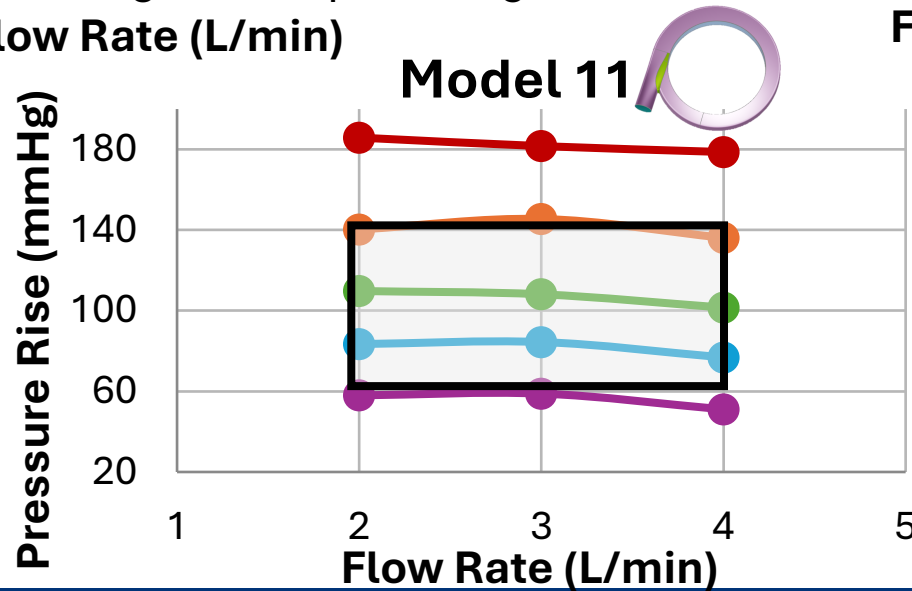
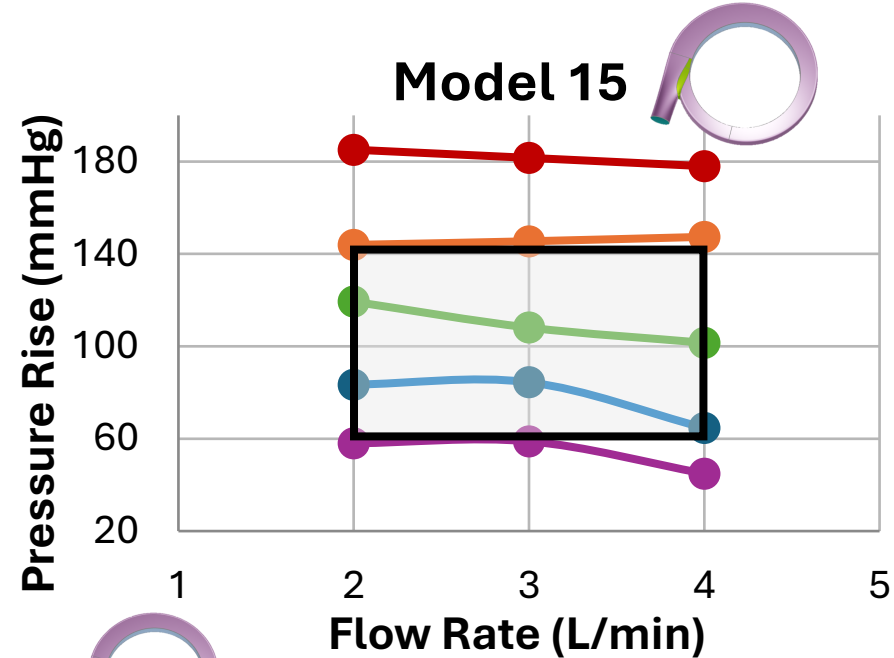
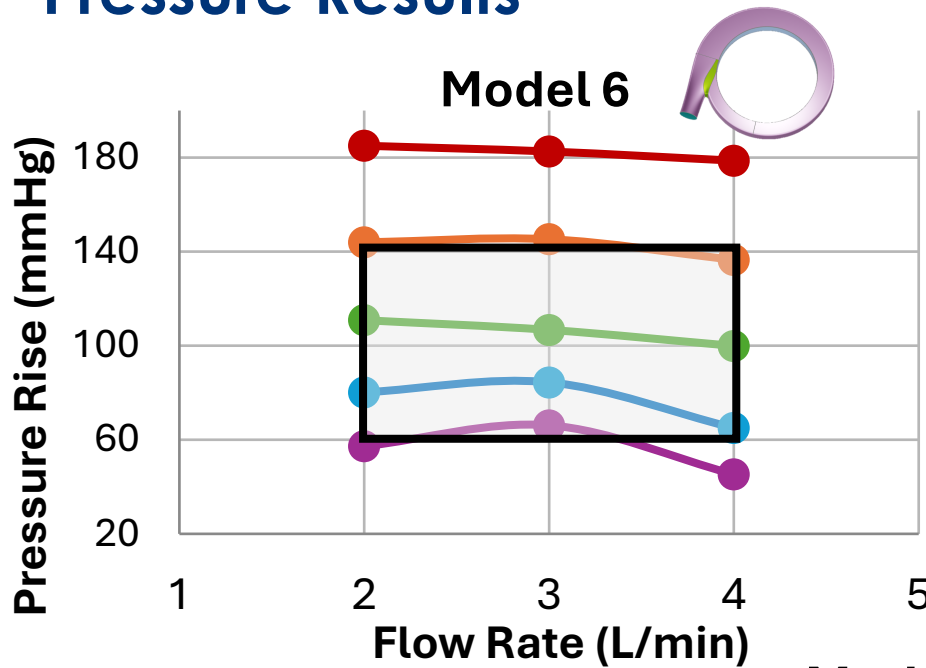
Model 15



Model 11



Pressure Results

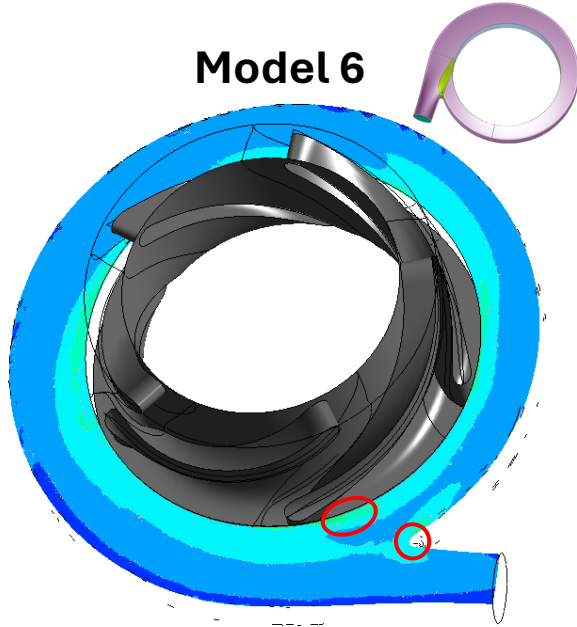


- 4500 RPM
- 4000 RPM
- 3500 RPM
- 3000 RPM
- 2500 RPM



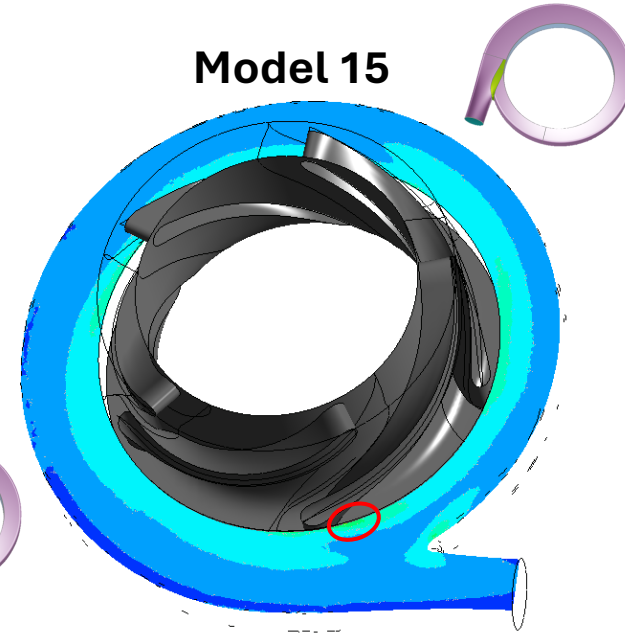
Stress Results

Model 6



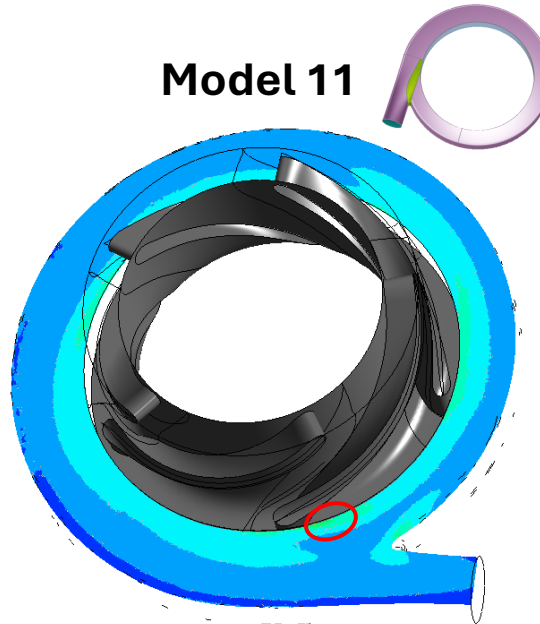
Avg. Stress = 139.57 Pa
Max Stress = 400.27 Pa

Model 15



Avg. Stress = 144.76 Pa
Max Stress = 410.10 Pa

Model 11



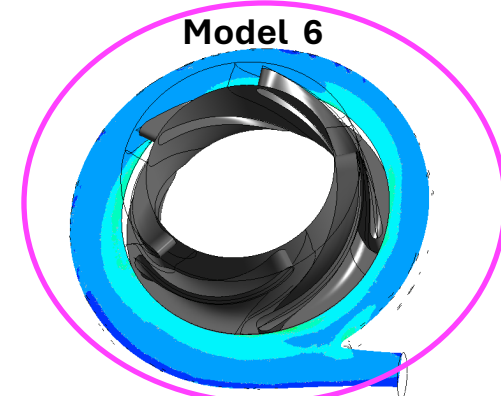
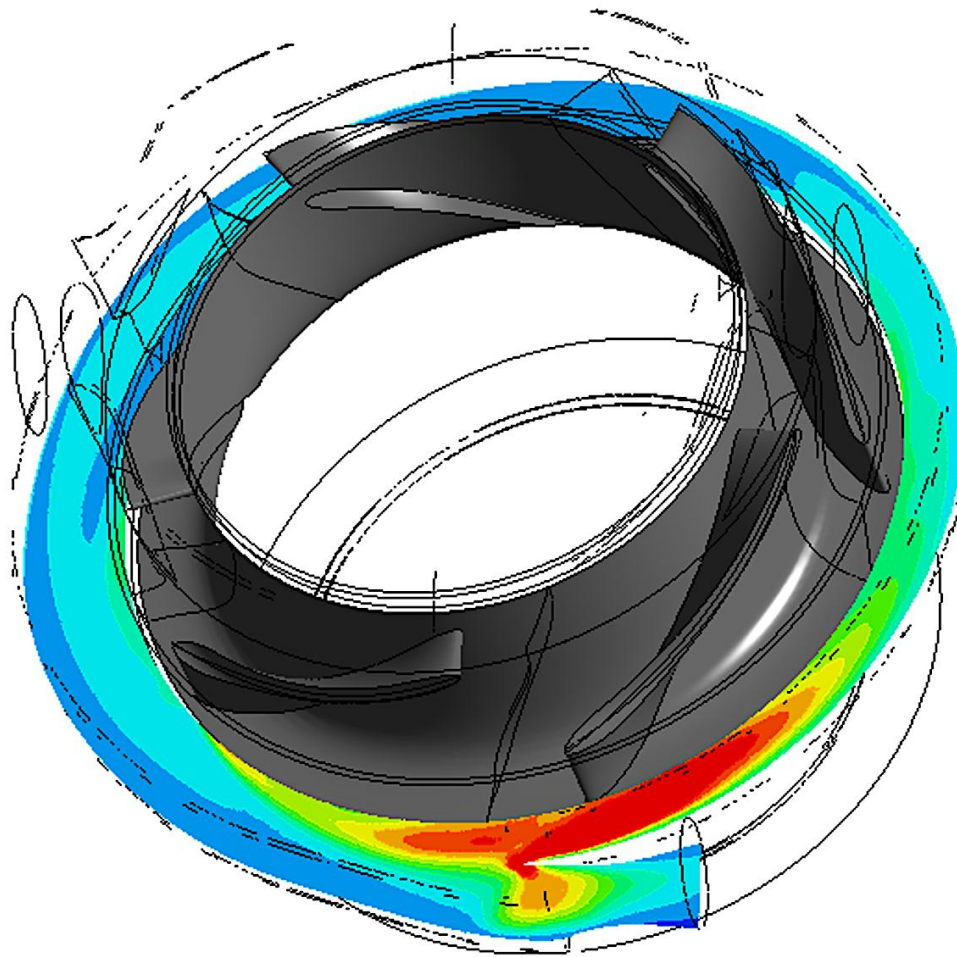
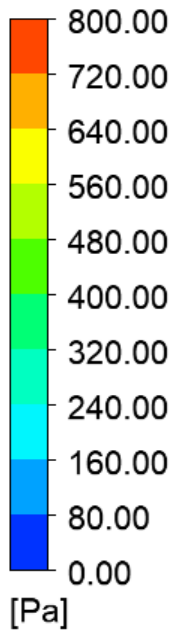
Avg. Stress = 144.76 Pa
Max Stress = 410.10 Pa

3L/min, 3500 RPM

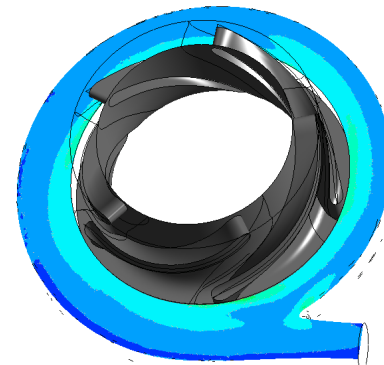


Stress Results

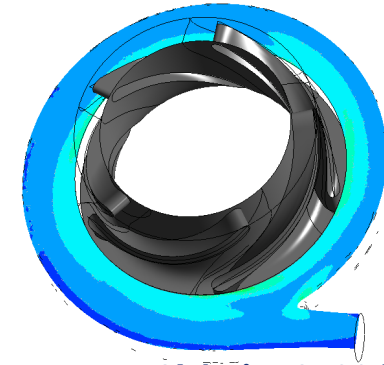
DH7



Model 11



Model 15



3 L/min, 2750 RPM

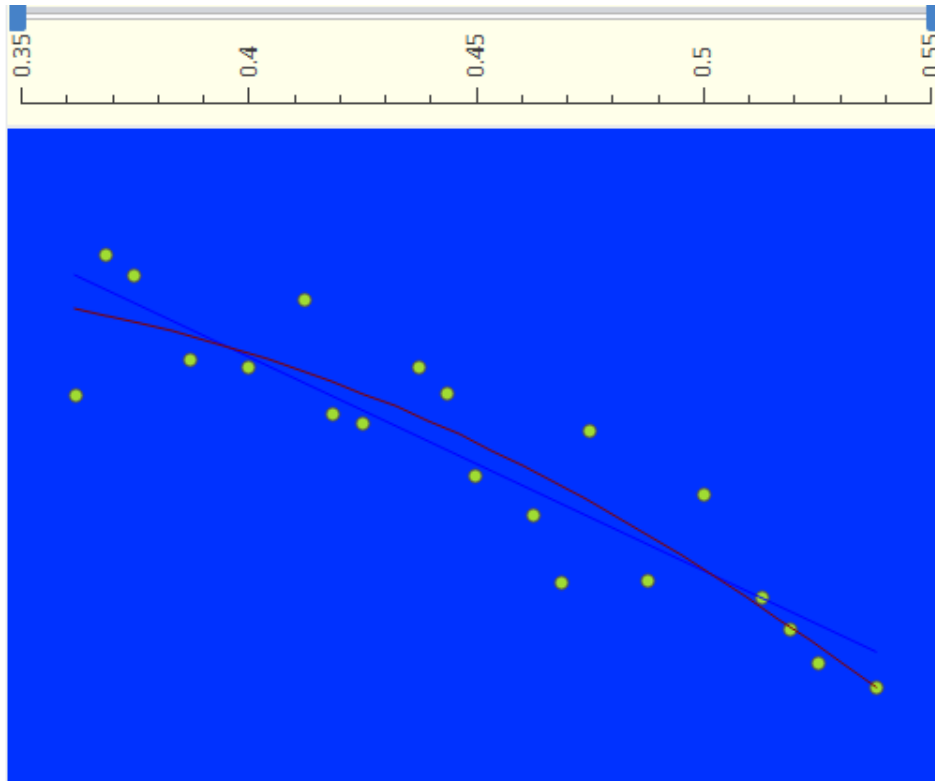
~50% Reduction in Stress

3L/min, 3500 RPM

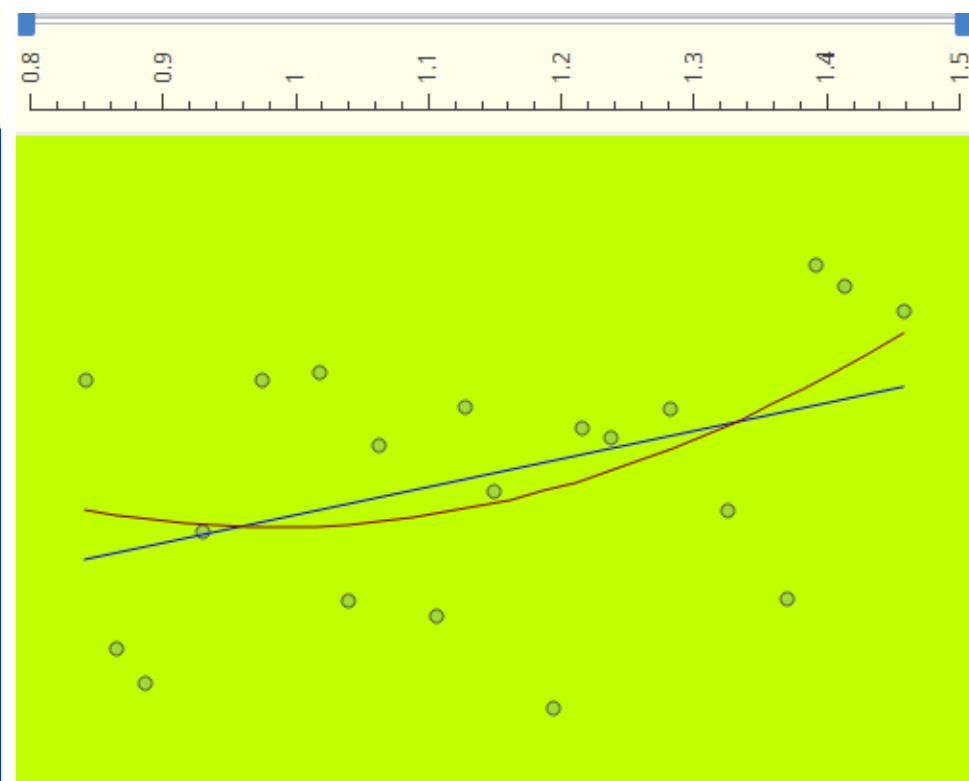


Influential Parameters

Start Width:
Negative Correlation



Tangent Factor:
Slight Positive Correlation



TSearch

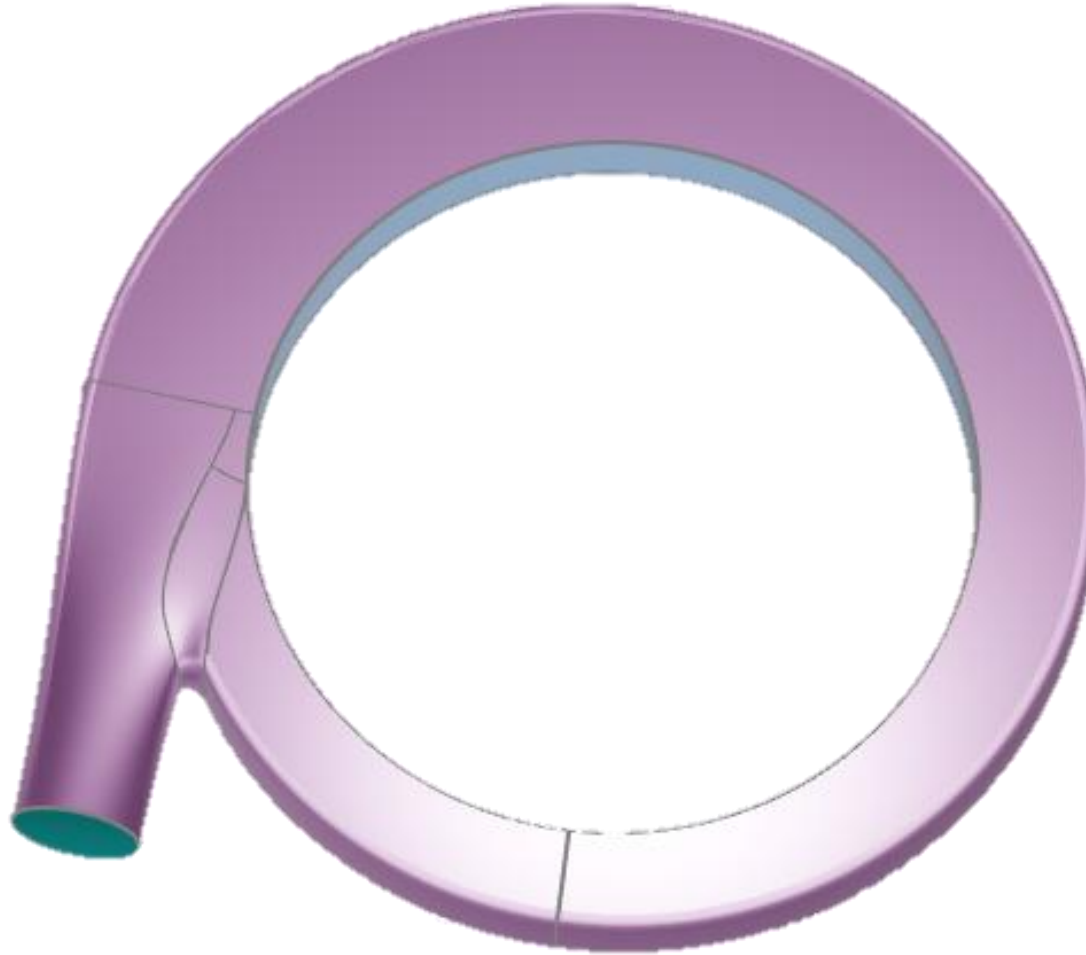
- 50 iterations based on Model 6

| Parameter | Value Range |
|----------------------|-------------|
| Start Width | 0.3-0.55 |
| End Width | 0.5-1 |
| Tangent Factor | 0.8-1.6 |
| Volute Trim Offset | 0.5-1.5 |
| Diffuser Trim Offset | 0.5-1.5 |

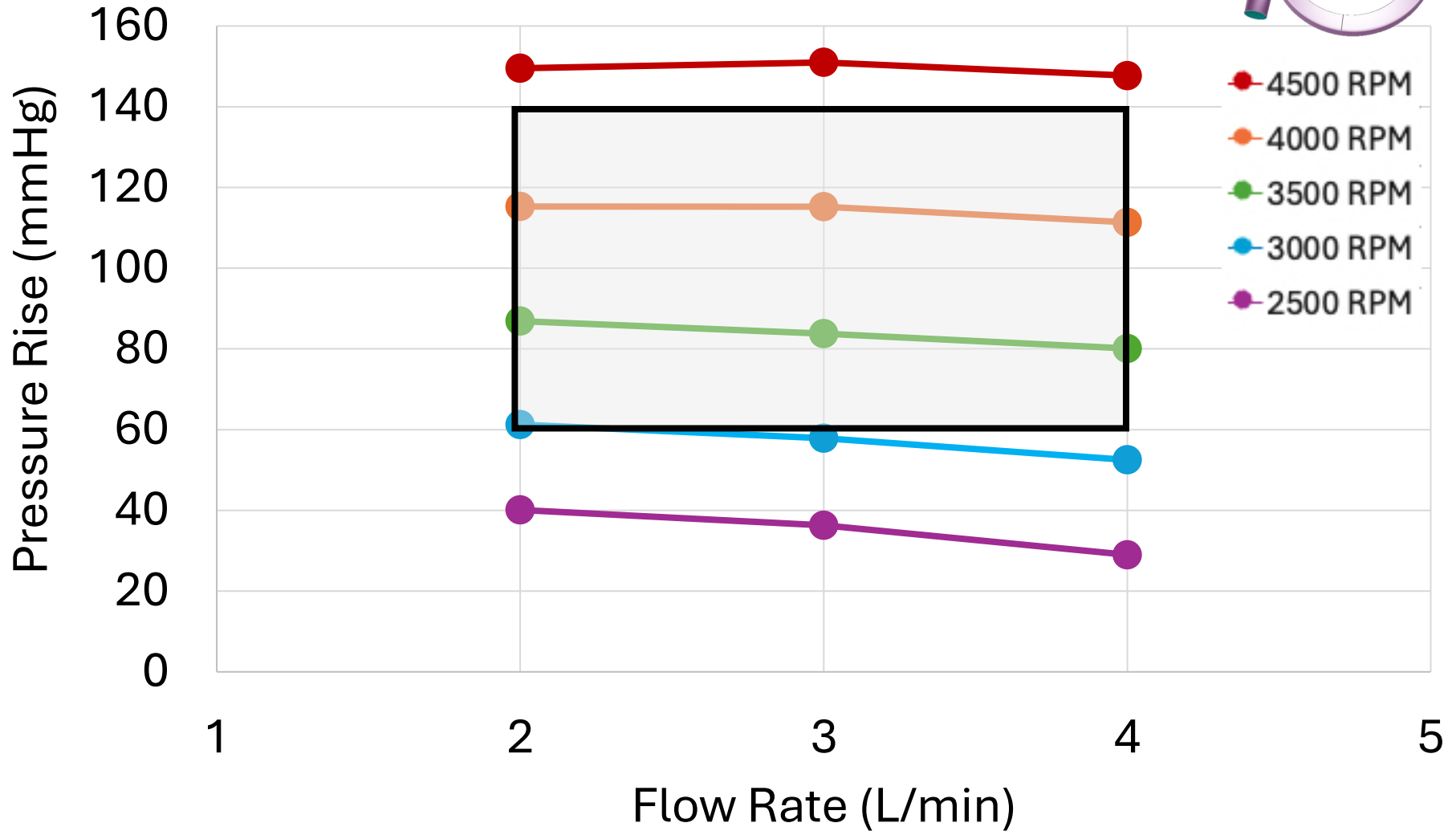
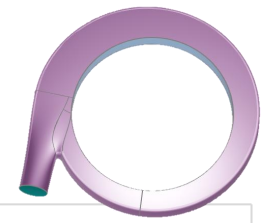


Top Performing Model

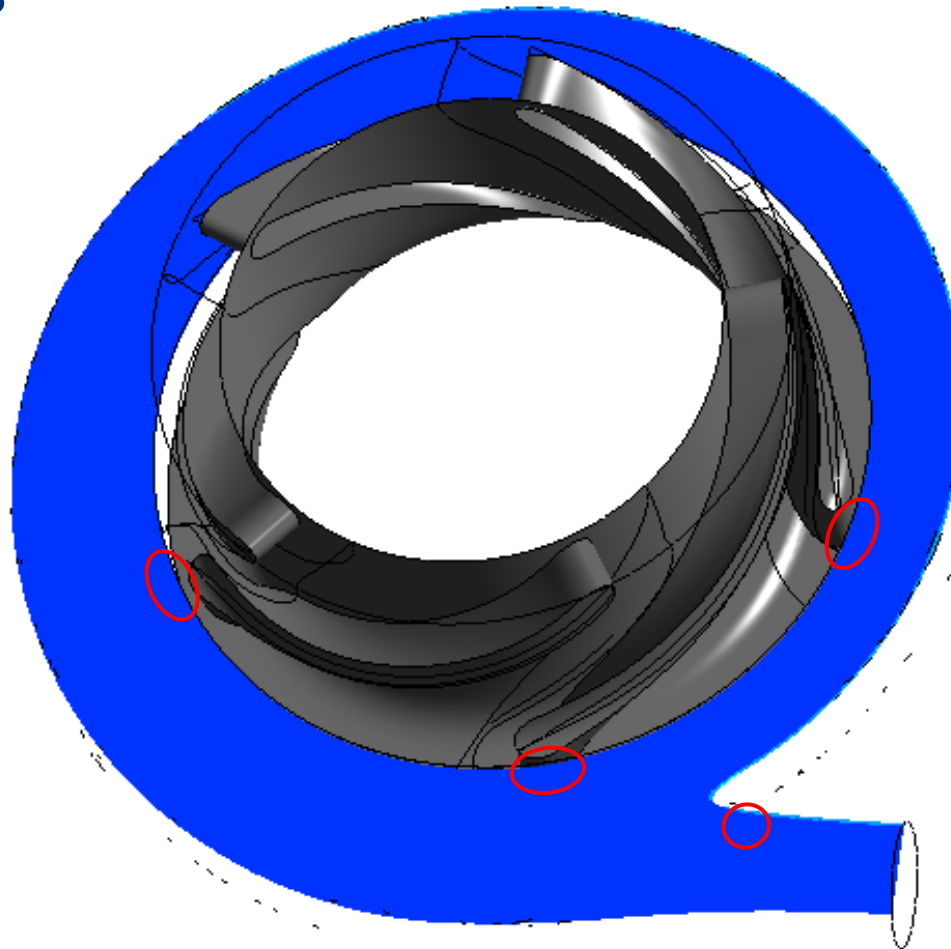
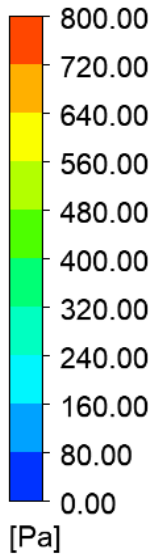
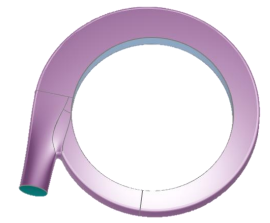
Model 34



Pressure Results



Stress Results



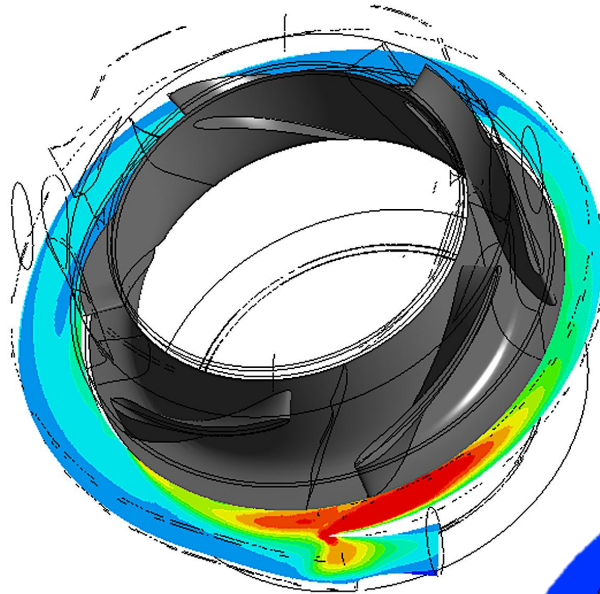
Avg. Stress = 125.72 Pa
Max Stress = 467.39 Pa

3L/min, 3500 RPM

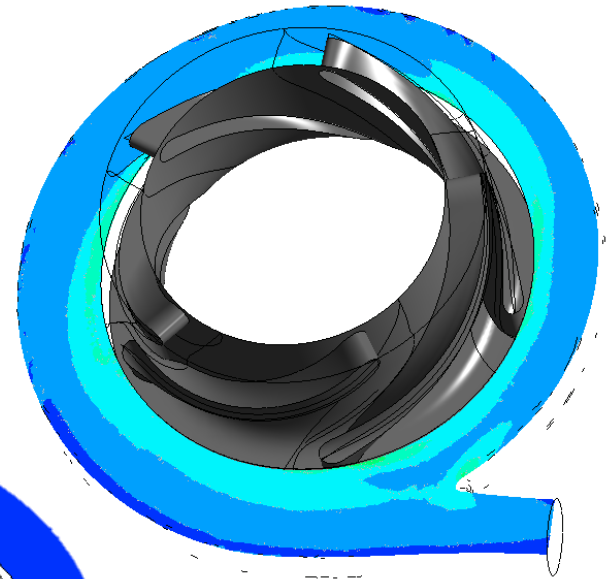


Stress Results

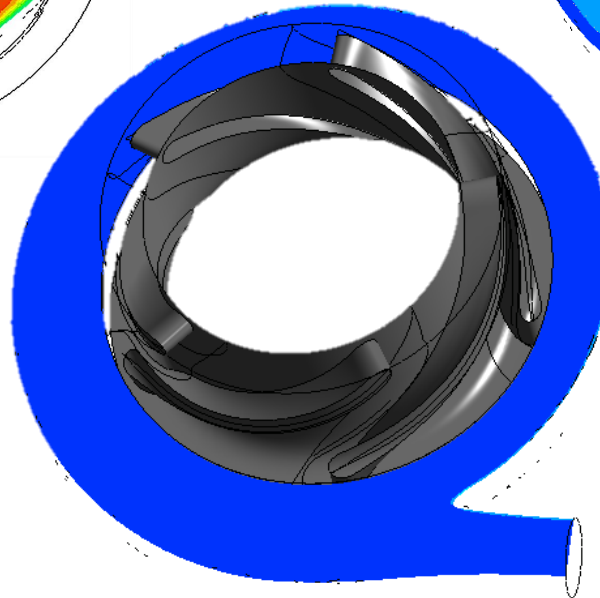
DH7



Model 6



Model 34



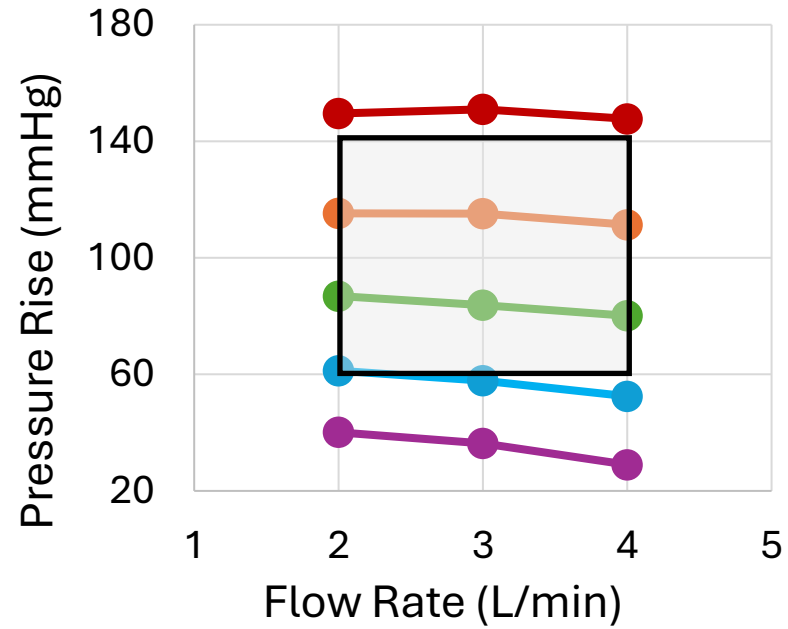
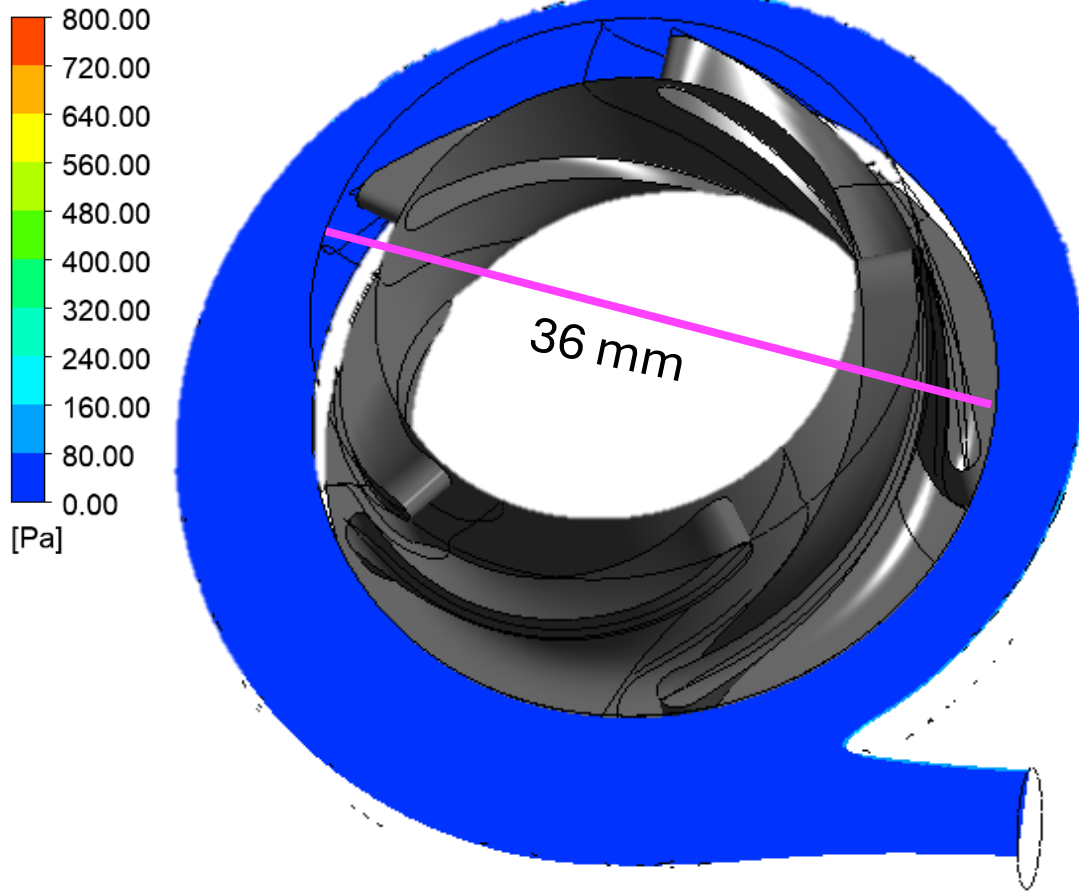
**~50% Reduction in
Max Stress**

3 L/min, 2750 RPM

3L/min, 3500 RPM



Conclusions



Caeser Specific Success

- Streamlined the Optimization
- ↓ Computational & Design Time
- Incredible Caeser Team!



Acknowledgements

- BioCirc Lab:

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- Emily Woodland
- Ansh Keshri



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- Ceyhan Erdem
- Dr. Dhiren Marjadi



- Collaborators:

- RIT:

- Dr. Steven Day, Jonathan Lawley

- Jefferson:

- Dr. Vakhtang Tchanchaleishvili, Dr. Daler Rahimov



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- Drexel University's R-EPIC LEAP for Pediatric Healthcare from the U.S. Department of Education's Graduate Assistance in Areas of National Need Program Fellowship Award

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**Thank you
for
listening!**

Questions?



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